



### THE STORY

The Coach Insignia honors our family's tradition of craftsmanship, first represented in fine automobiles of the 20<sup>th</sup> century with Body by Fisher and now in the 21<sup>st</sup> century with Fisher Vineyards' wines. The Coach Insignia Cabernet is the pinnacle of our winemaking craft, comprised of the finest selected lots of Bordeaux varietals from our Napa Valley Estate.

### THE VINTAGE

The Napa Valley Estate enjoyed warm, sunny days throughout the early part of the 2004 season. September brought a heat wave, lasting more than two weeks. This intense heat resulted in naturally concentrated fruit, yielding flavorful and complex wines.

### THE WINE

- 86% Cabernet Sauvignon, 10% Merlot, 4% Cabernet Franc
- Aged 20 months in 100% French oak, 80% new oak
- Bottle date: June 2006
- 1,700 cases produced

### WINERY TASTING NOTES

The 2004 Coach Insignia exhibits aromas of blackberry, black currant, cedar and anise. This wine is delightfully balanced and complex with a juicy mid palate, velvety tannins and black cherry linger on the finish. With time in the glass, the wine further reveals notes of chocolate, coffee, and cocoa. *-Whitney Fisher, Winemaker*

### REVIEW

*The 2004 Cabernet Sauvignon Coach Insignia... [shows] oodles of black and red fruits intermixed with crushed rocks, flowers, and subtle spicy wood. The overall impression is one of elegance yet authoritative flavors. Drink it over the next 10-12 years.*

Robert Parker, Jr. 90 POINTS